





# 7267 Series | Lumina Print Media: Perforated Window, Removable Adhesive

Lumina series 7267 is a perforated calendered vinyl film designed for printed one-way vision window graphics requiring short term durability with clean removal. To order punched material, use color number 102 (50/50) or 402 (60/40) perf. Laminate with Lumina 7004 optically clear.

Film Technology | Calendered - Perforated PVC

Film Thickness | 6 mil

Color | White (102 Matte 50/50, or 402 Matte 60/40 Perforation)

Outdoor Durability | 1 years

Finish | Gloss

Blockout | No

Adhesive | Permanent / Clear

**Liner** | 95#

**Conformability** | Flat/Simple Curves

Shelf Life | 1 Year

CUTTING	PRINTING	INSTALLATION
Computer Cut   Yes	Thermal Transfer   Yes	Wet Apply   No
Steel Rule   Yes	Solvent   Yes	Min. App. Temp.   40°F
Thermal Die   Yes	Eco-Solvent   Yes	Interior / Exterior   Yes
Flat Bed   Yes	Latex   Yes	
Sheetable   Yes	UV   No	
Laminate   Yes / Cold	Screen   Yes	



v.04/15/2023



#### FILM

- Film Thickness\_\_(mils/µm) 6.0 / 152 (+/- 10%)
- Film Weight (gsm) 100
- Gloss\_\_ 60° Reflection N/A
- Opacity\_\_ (%) N/A
- Tensile Strength\_\_ (lbs/in) N/A
- Elongation N/A
- Dimensional Stability\_\_ (FTM 14) MD < 0.30 mm / CD < 0.30 mm

#### ADHESIVE

- Adhesive Type\_\_ Solvent Acrylic
- Adhesive Thickness\_\_ (mils/µm) .08-1.0 / 20-25
- Adhesive Color Clear
- **Peel Strength** \_\_ (lbs/in) (N/25mm) 24 hrs. 1.6 / 7.0

## LINER

- Liner Weight\_\_ (#/gsm) 95 / 160
- Liner Type\_\_ Dual Layer (Perforated/Solid) White 2-Sided PE-Coated Kraft
- Liner Thickness\_\_ (mils/µm) 9.2 / 235
- **Release Force**\_\_ @ 360" / min (g/2") 50-75

## PERFORMANCE GUIDANCE

- **Application Temp.**\_\_ On clean, dry substrate > +40 °F
- Service Temp. -40 °F to 180 °F
- Shelf Life\_ up to 1 year
- Storage Temp. / Rel. Humidity\_\_ 70°F (21°C) and 50% relative humidity
- Outdoor Durability\_\_ up to 3 years
- Removability\_\_ Up to 1 year

NOTE - For further information regarding printing, substrate cleaning, application, maintenance, durability, and removal please review the corresponding instructional bulletin available at fdcfilms.com.

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